



Game Changing Industry 4.0 Safety Diagnostics:

Banner's In-Series Diagnostics (ISD)

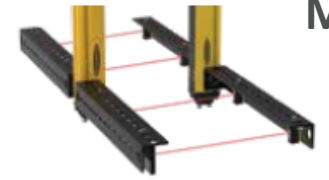


Banner Safety Objectives:

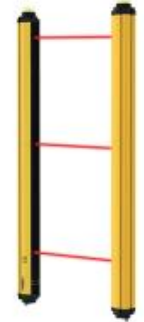
- Innovate to solve customer needs
- Easy to use
- Deliver customer value



**Safety
Light Curtains**

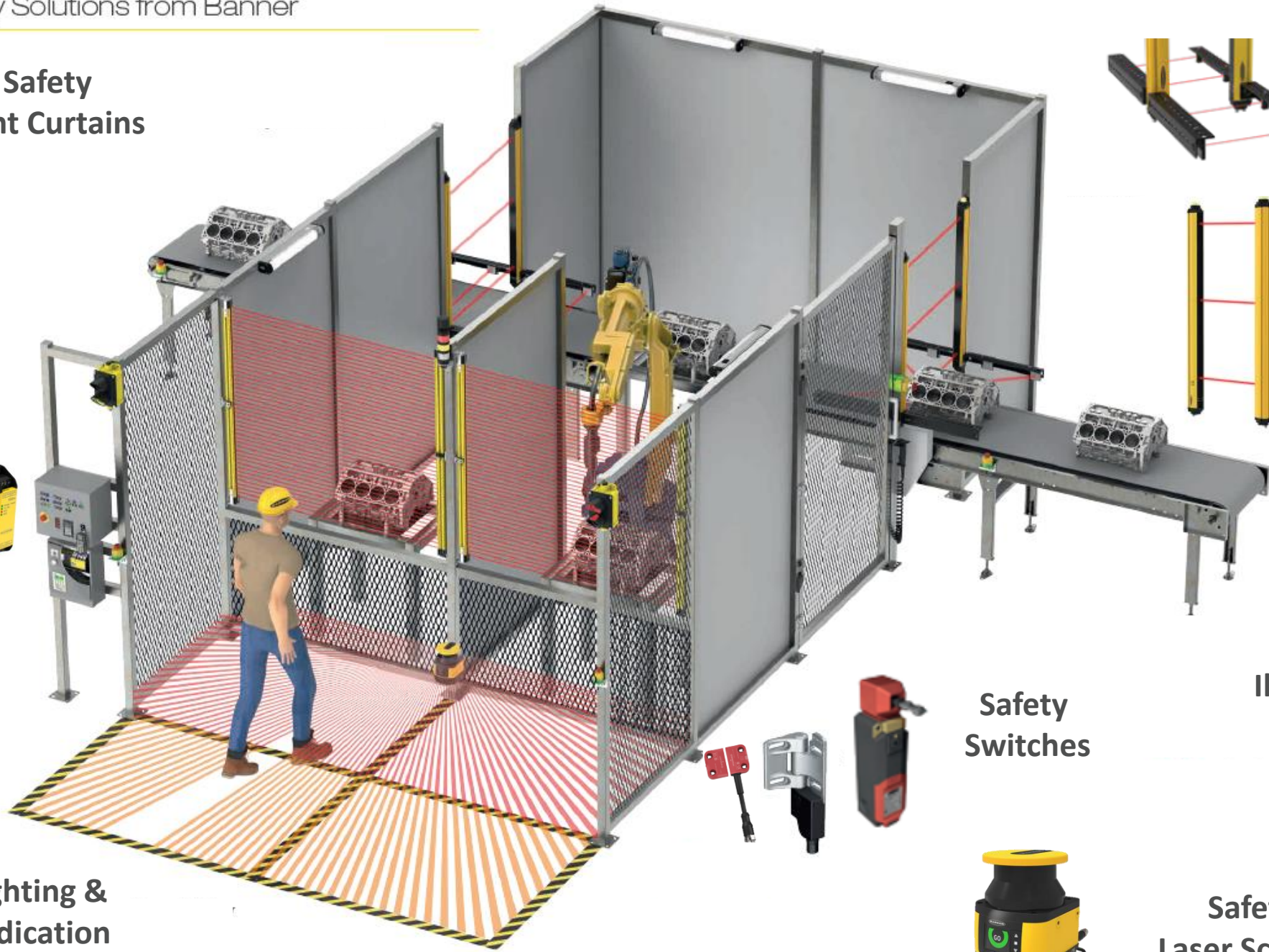


Mute Kits



**Safety
Grids**

**Safety
Controllers**



**Illuminated
E-Stops**

**Safety
Switches**



**Lighting &
Indication**



**Safety
Laser Scanner**



Safety Control Options



Safety Relays



SC10

Hybrid- Safety Controller + 2 Relays



Expandable Safety Controller



Fixed Logic

Single Device Input



PC Configured Logic

10 Inputs



PC Configured Logic

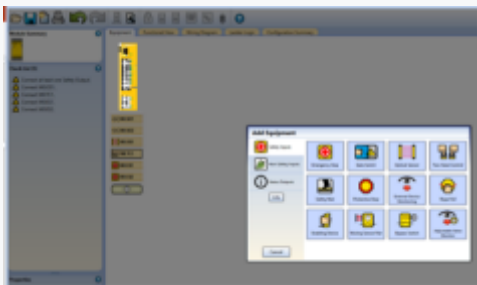
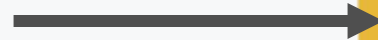
Up to 154 Inputs



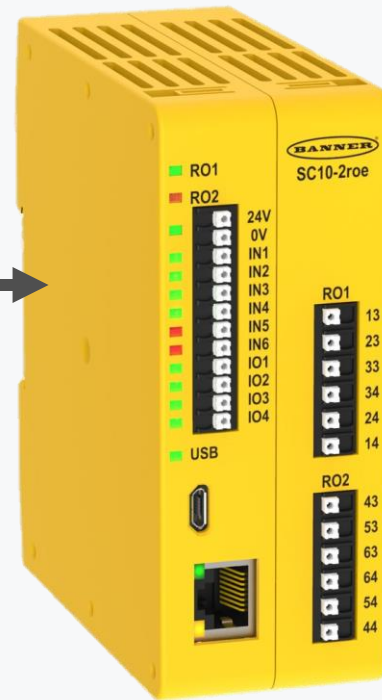
SC10 Hybrid Safety Controller



10 Safe Inputs

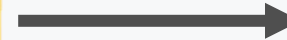


Free PC Software!

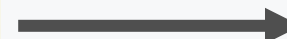


Safety Outputs

Safety Zone 1: 6A Relay 3NO



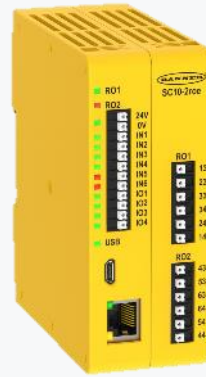
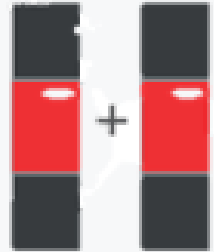
Safety Zone 2: 6A Relay 3NO



EtherNet/IP[®] PROFINET[®]

Modbus TCP/IP

Safety Controller, why not!



List Price

\$300 to \$500

\$450

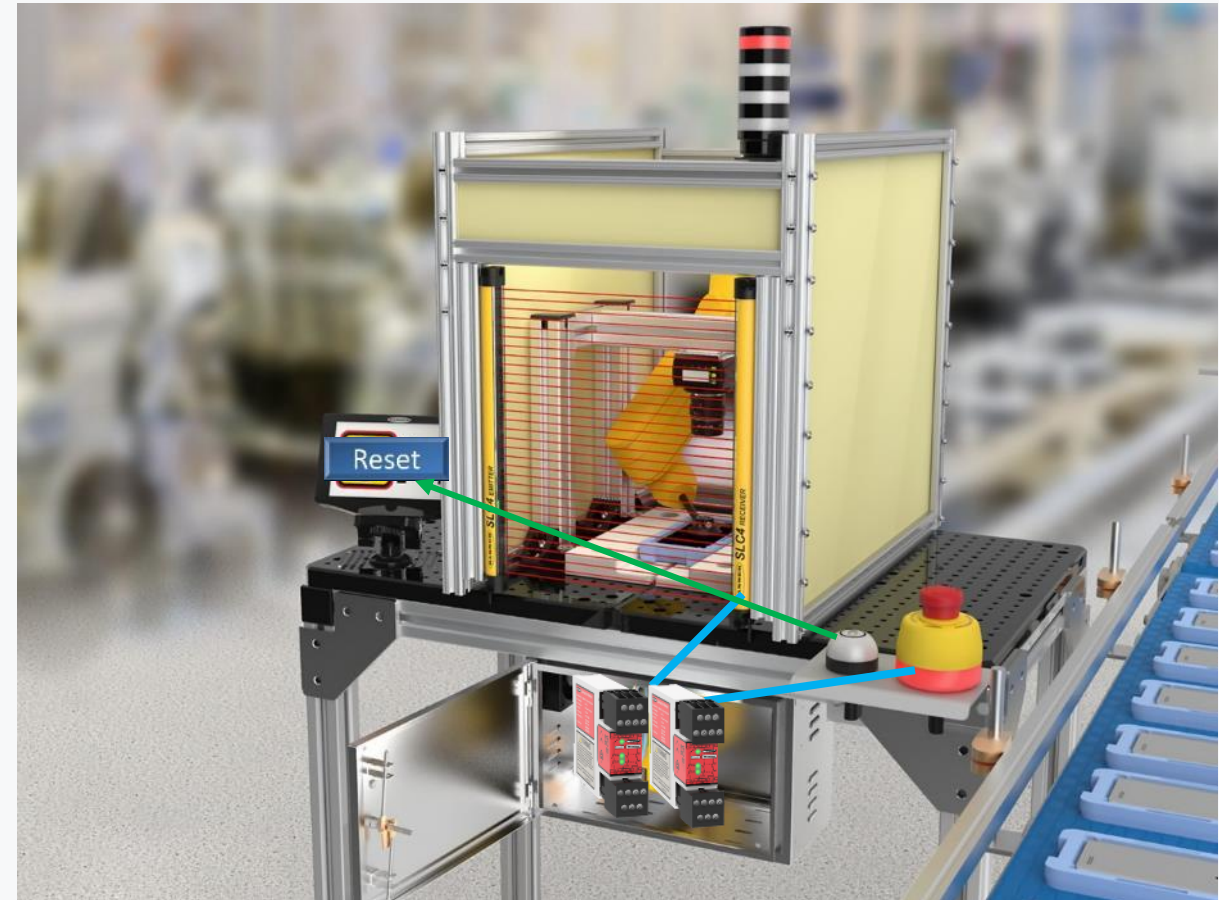
\$700 to \$1,200

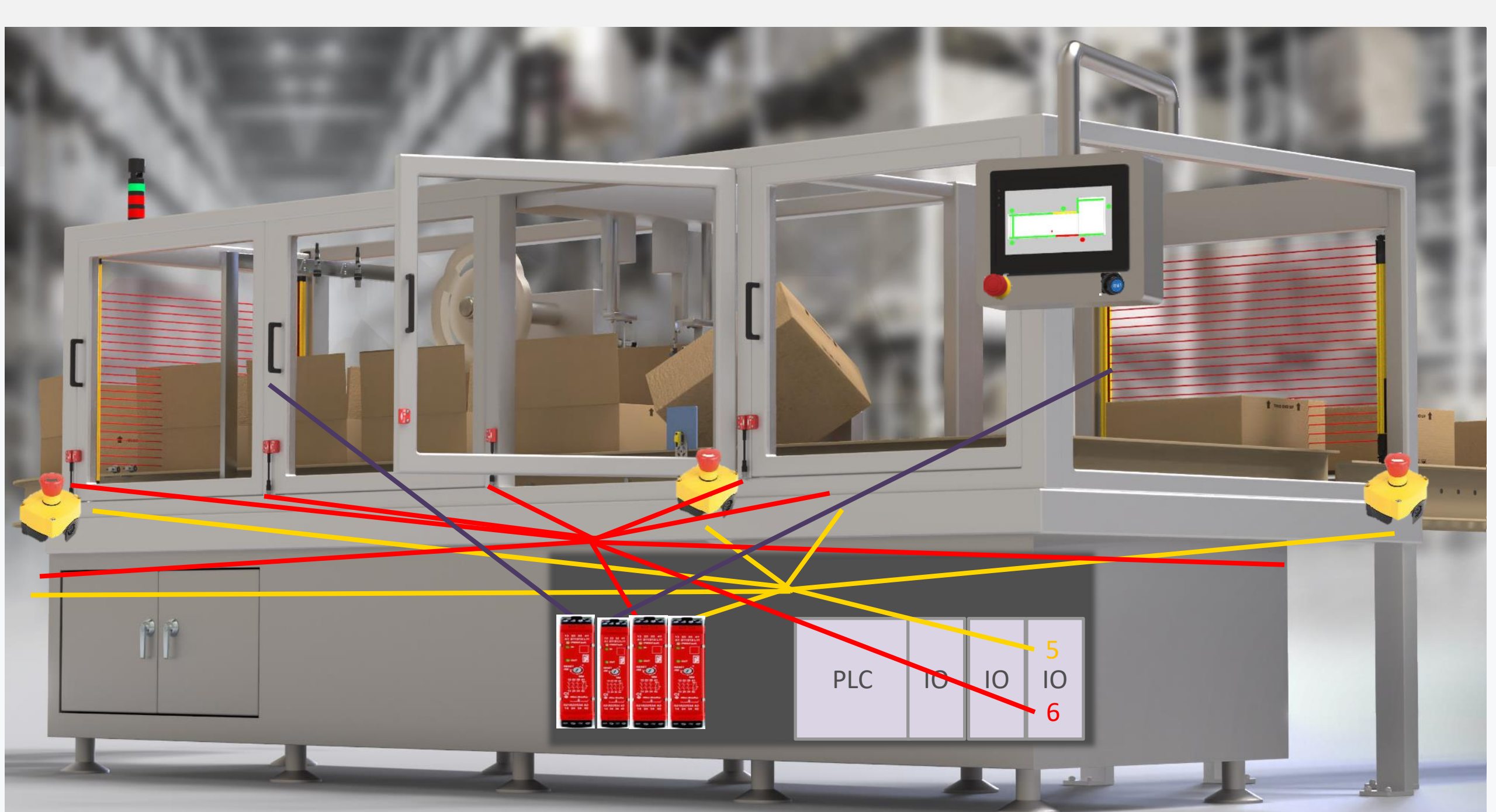
Typical Application- Safety Relays



Safeguarding Solution:

- Stop Robot Temporarily
 - Light Curtain + SC10 (2 inputs, Safety Zone 1)
- Emergency Stop of Entire Machine
 - E-Stop + SC10 (3-4 inputs, Safety Zone 2)
- Virtual Reset Button...eliminate physical reset
- Industry 4.0 Diagnostics to HMI/PLC







EtherNet/IP
 PROFINET
 Modbus / TCP

PLC	IO	IO	IO
			5
			6

SC10 - Real Customer Value

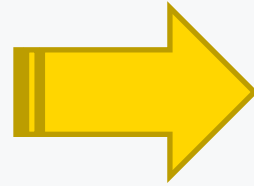


Current



\$600-\$1k

\$100



SC10



\$450



\$0

Cost Savings: ~\$450/ Machine

Simplified Inventory



Configurable Safety Controller



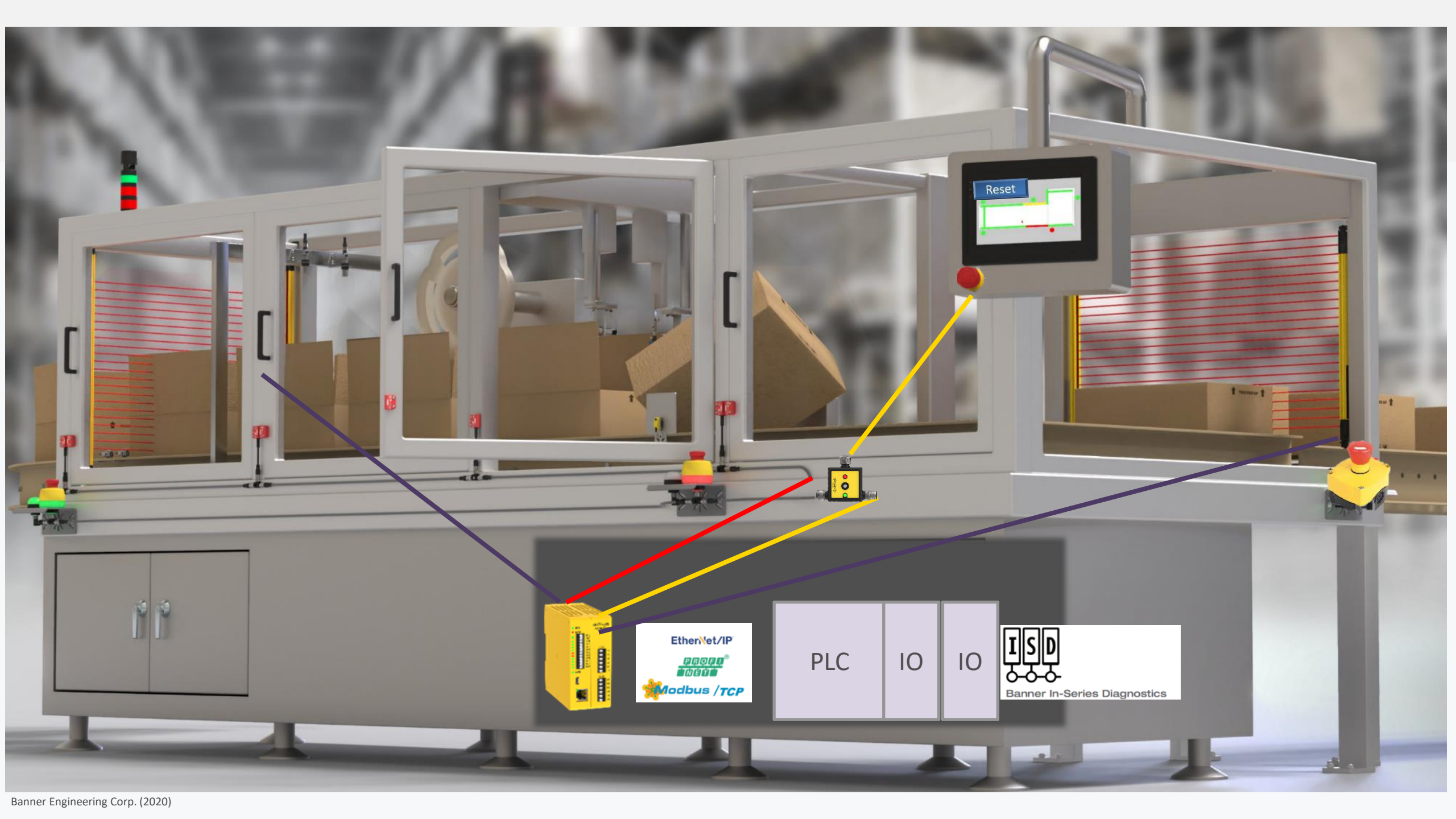
Industry 4.0 Diagnostics



Simplified Wiring







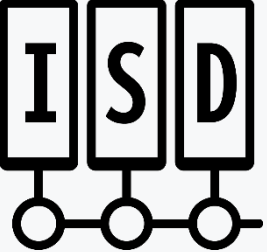
Banner In-Series Diagnostics (ISD)



PLC



HMI



Banner
In-Series
Diagnostics

EtherNet/IP[®]

PROFI[®]
INDUSTRIAL ETHERNET
NET

Modbus
TCP/IP

ISD Delivers Real Value



**PREVENT
DOWNTIME**

Adjust Door 3; 13.8mm

Low Voltage E-Stop 3; 19.3V

Door 25 Temperature is 75°C



**REDUCE
DOWNTIME**

E-Stop 3 Activated

Door 7 Open

Door Chain 1 is OK



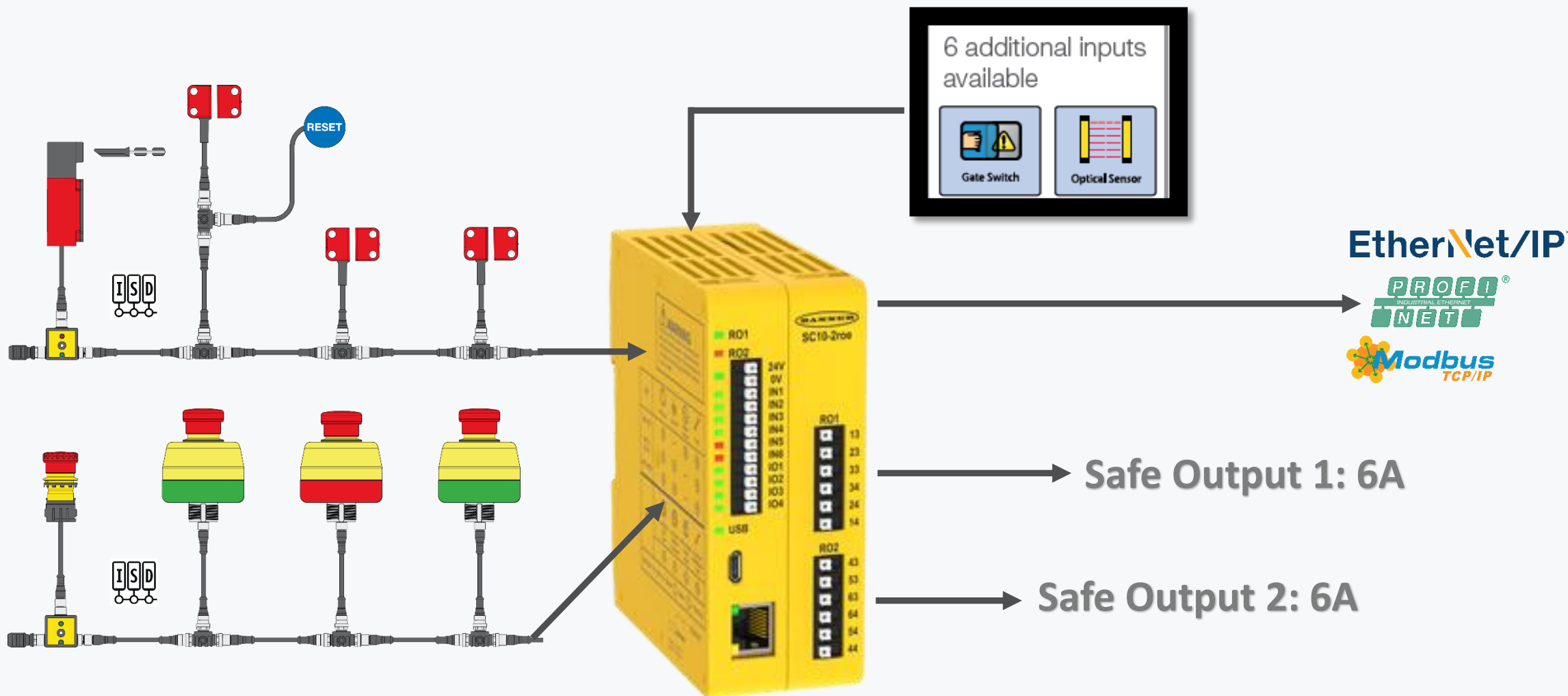
**REDUCE
COST & TIME**

Export Tags- Simple PLC Setup

Expedite Machine Build

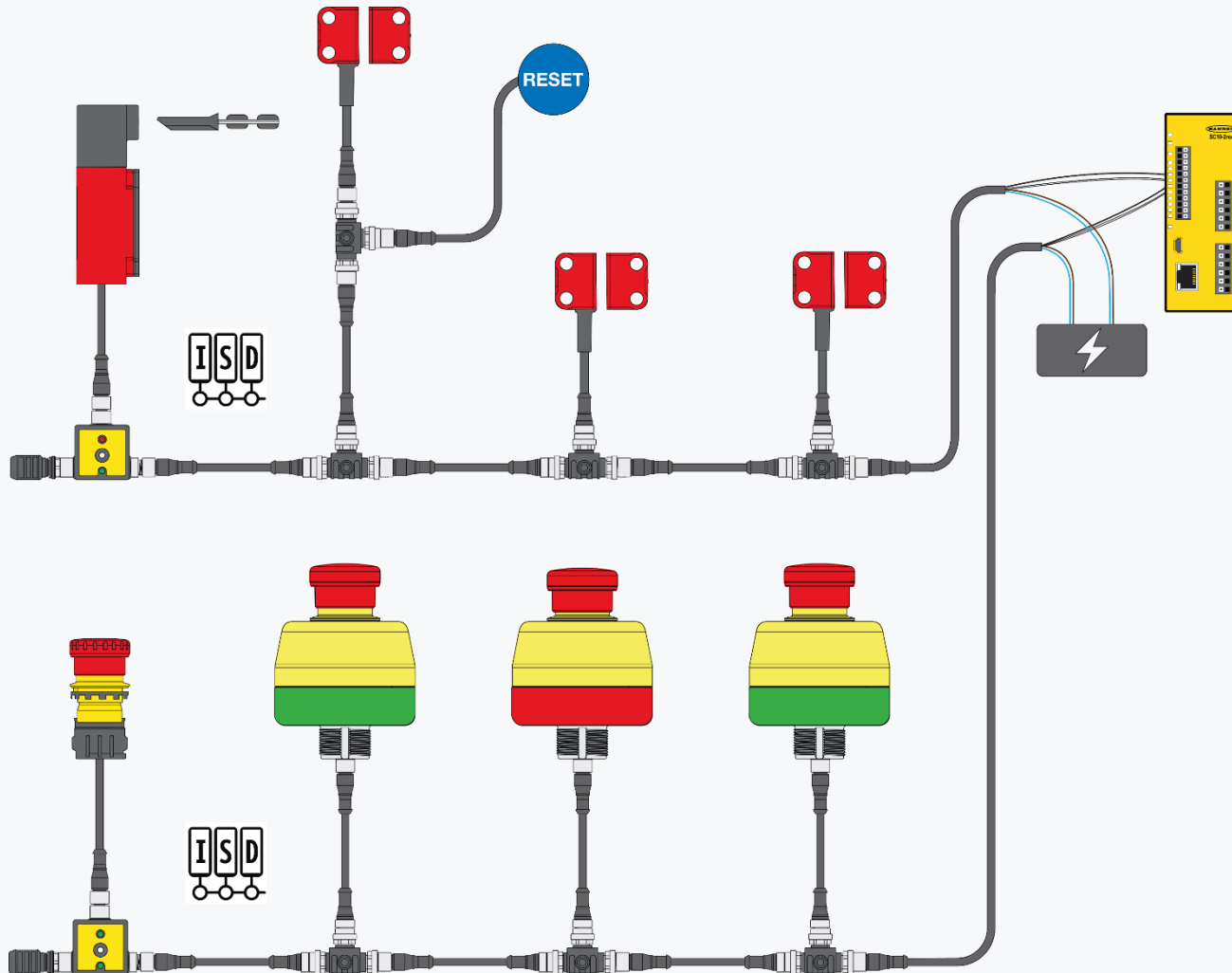
T-Connectors & 4-Pin Cables

Banner In-Series Diagnostics



Up To 64 ISD Devices!

In-Series Diagnostics- System Components



Termination Plug



T-Connector (TS)



T-Connector (TK)
Reset/IO-Link

Standard Cables

Banner In-Series Diagnostics: Devices



- Flexible RFID technology
 - **Prevent Downtime**- Adjust door alert via ISD
 - RFID Reader- Add Process Data to ISD Chain!

- Illuminated E-Stop + ISD
 - Easier to wire
 - Illumination for local operator guidance

- ISD Connect
 - Add non-ISD Safety devices to an ISD chain



RFID Door Switches with ISD



Family	System Type	Reset	Coding*	Connector
SI-RF	D	T	U	P8
	D = Cascade with (ISD)	T = Automatic (Trip) L = Manual (Latch)	L = Low H = High U = Unique	P8 = 250 mm pigtail, M12 8-pin QD <small>QD models require mating cordset</small>

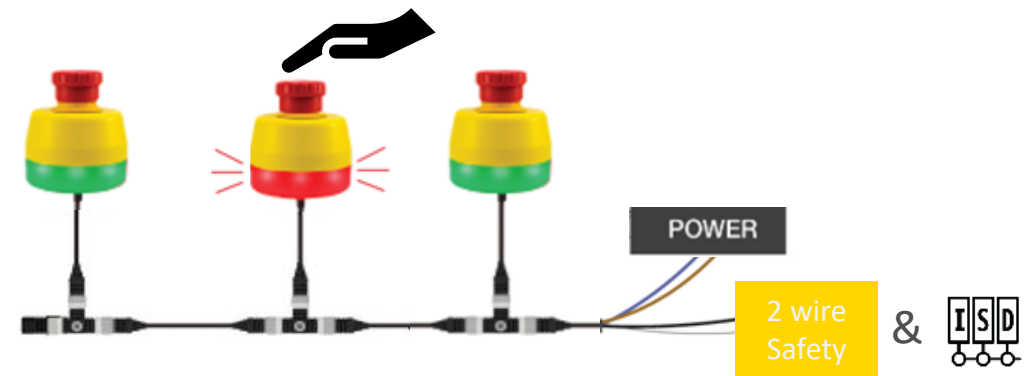
NOTE: SI-RF-A Actuator is required to complete a sensor solution. Ordered separately.

- Real-time device data communicated to prevent and reduce downtime
- Reduce installation time and cost by using T-connectors and 4 pin cables to connect up to 32 devices
- Achieve the highest level of safety with only 2 wires

Illuminated E-Stops with ISD



Illuminated E-Stops



- Industry Leading Illuminated E-Stop + ISD
 - Fully assembled w/ M12 connector
 - OSSD outputs
 - Now with ISD!



Available Accessory: IP69 Cover



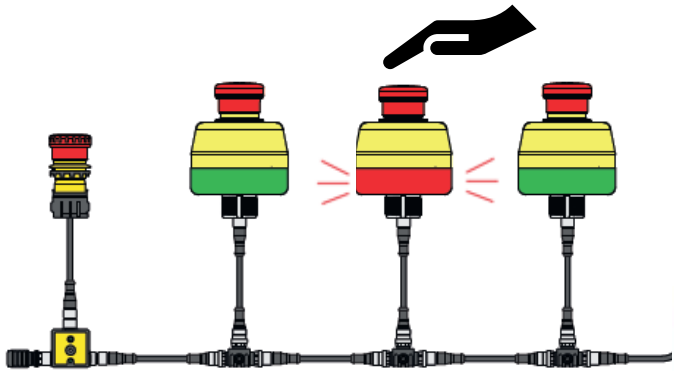
Family	Color Armed	Color Pressed	Outputs	Enclosure Style	Reset
SSA-EB1PL	Y	R	0D	ECQ8	R
Illuminated E-Stop	X = Off Y = Yellow Solid G = Green Solid	R = Red Flashing	0D = OSSD Outputs with ISD	ECQ8 = 30 mm Round ED1Q8 = Flush Mount (square)	Blank = Without Local Reset R = With Local Reset

E-Stop Reset Function

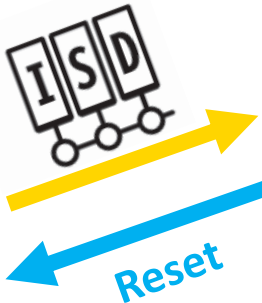
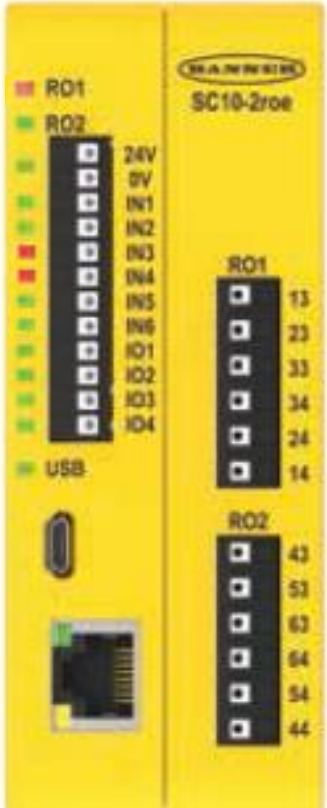
- What is a Local Reset feature?
 - E-stop with 2 independent latch/reset functions built-in
 - Typical e-stops only have one

- Why use a Local Reset?
 - Door switches & E-Stops in same ISD chain
 - Convenience
 - E-stop zone not visible from HMI

Local Reset Feature



Global Reset- Typical

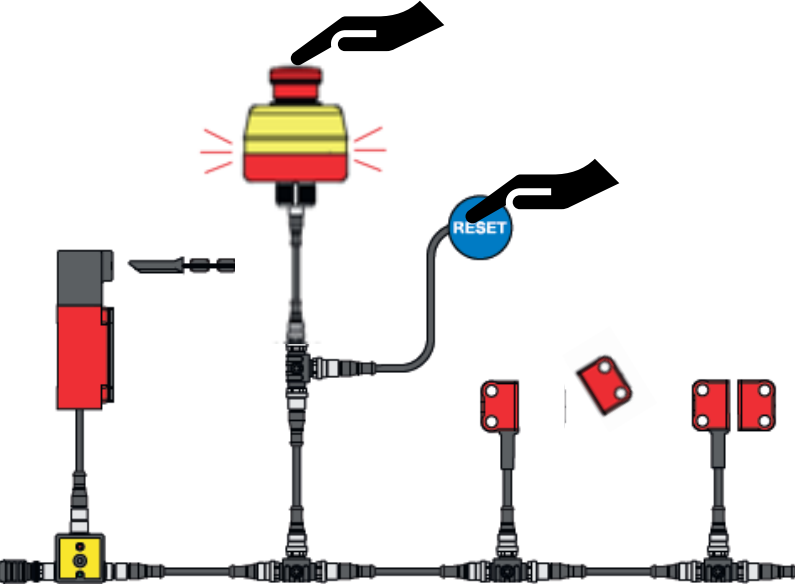


Safety Zone 1

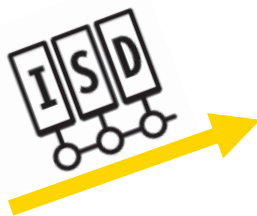
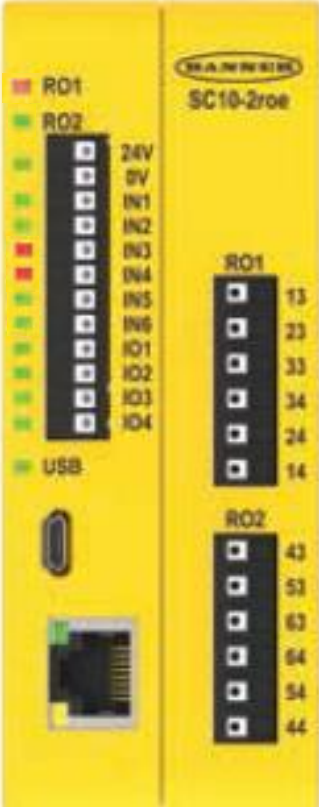


Safety Zone 2

Local Reset Feature

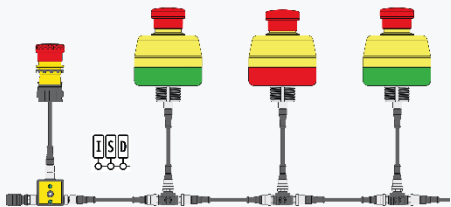
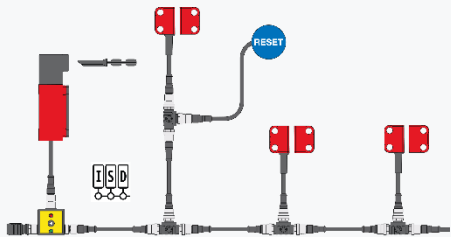


Local Reset- Optional

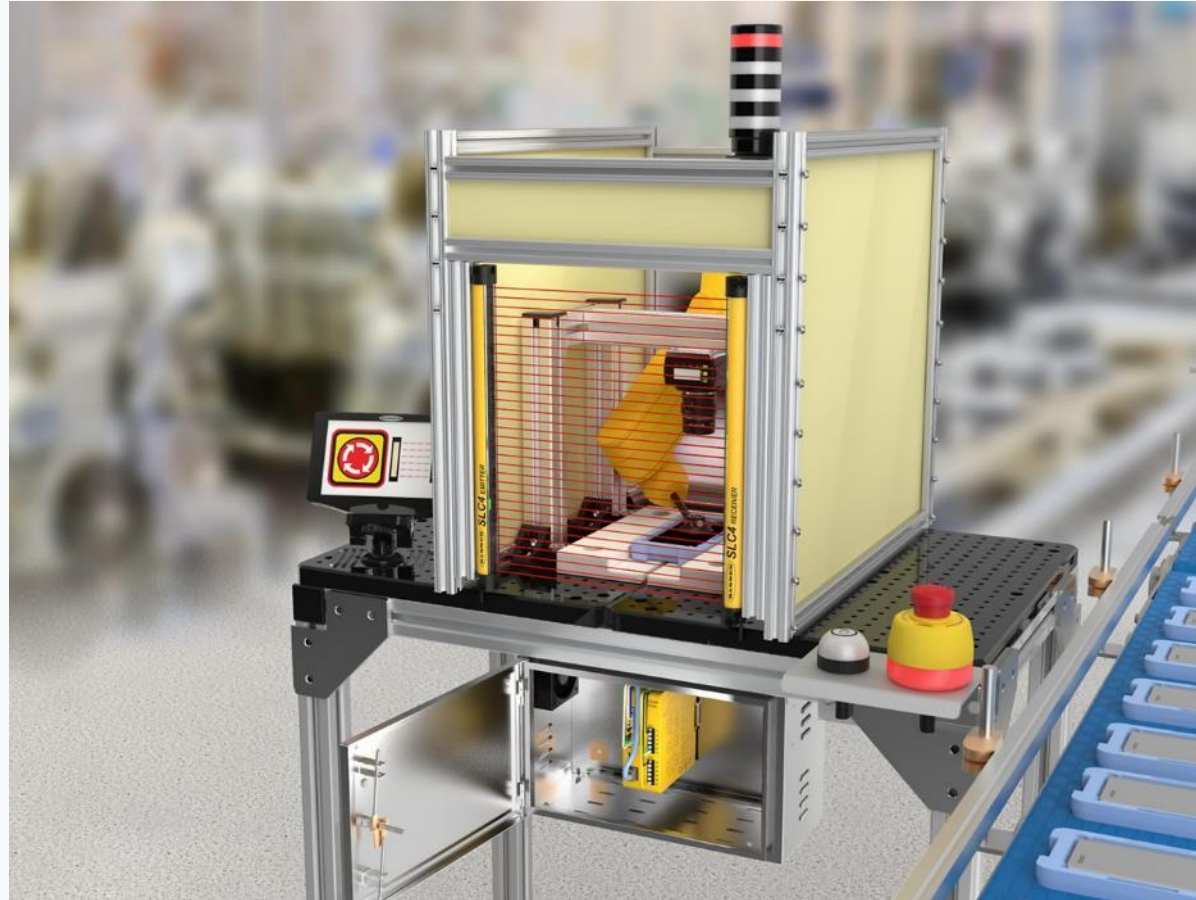




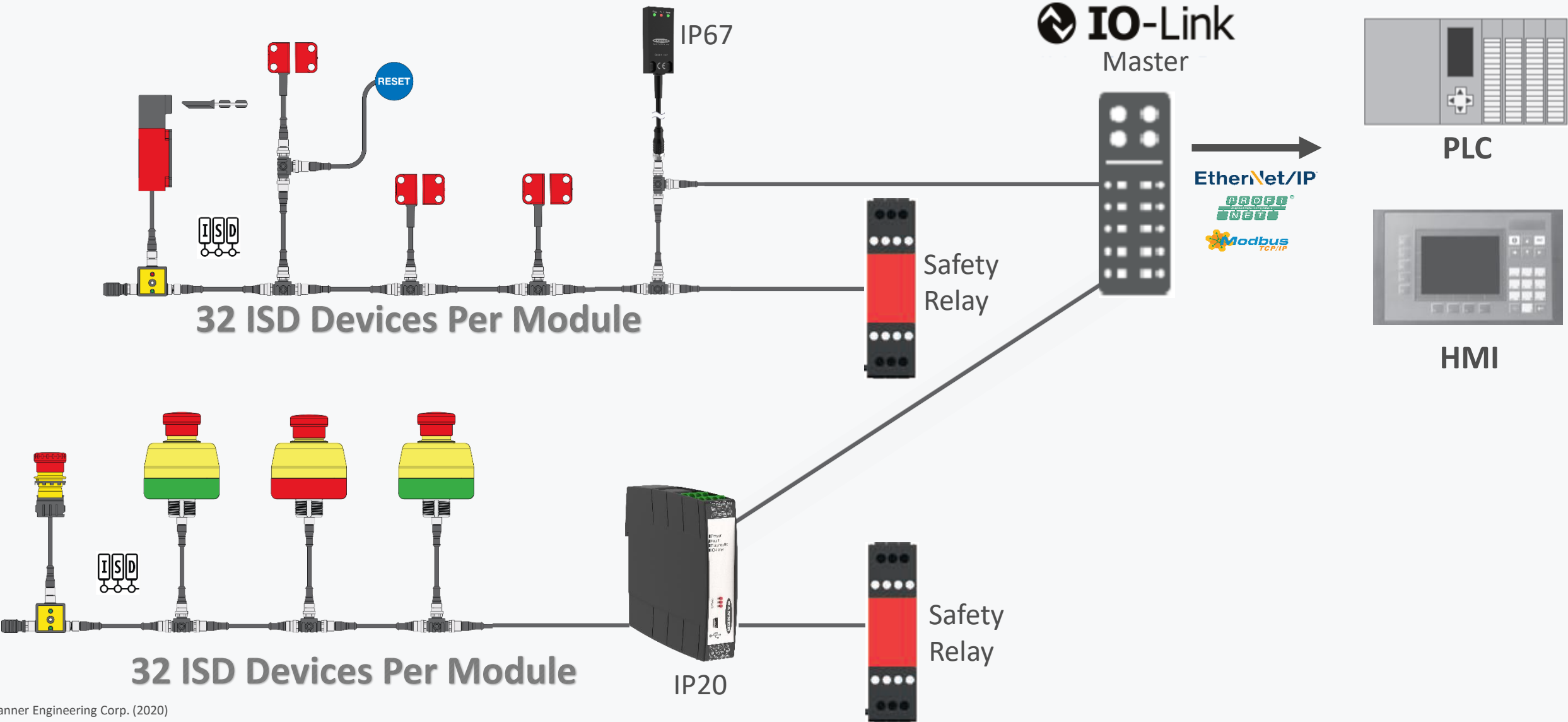
- Add a Non-ISD device to an ISD chain
 - Any Safety Device with 2 NC Sets of Contacts
 - Mechanical switch on RFID ISD Chain
 - Panel E-stop on Illuminated e-stop ISD Chain



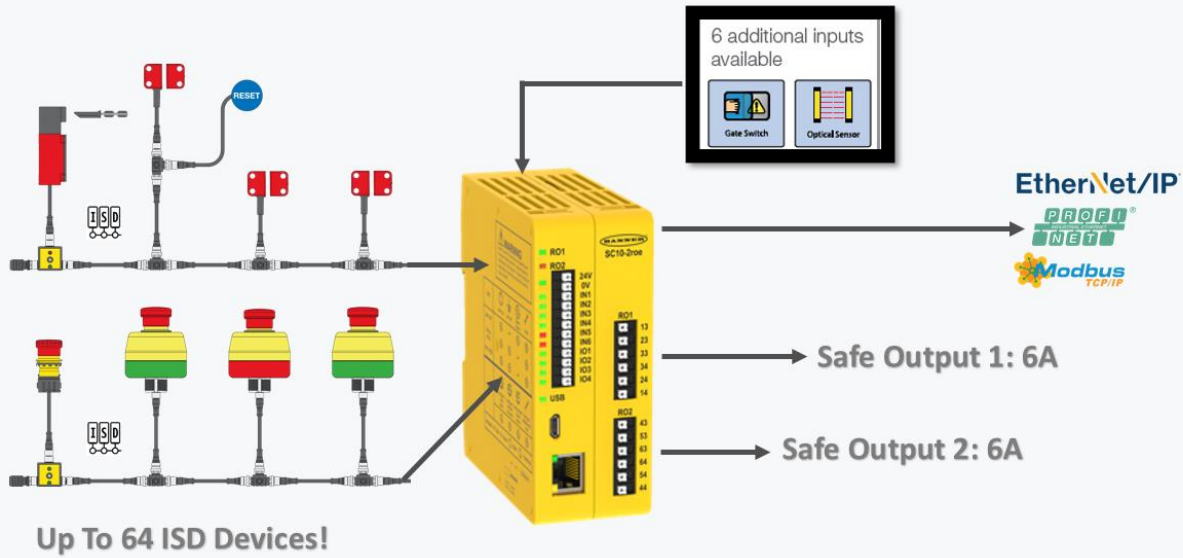
Software Demo



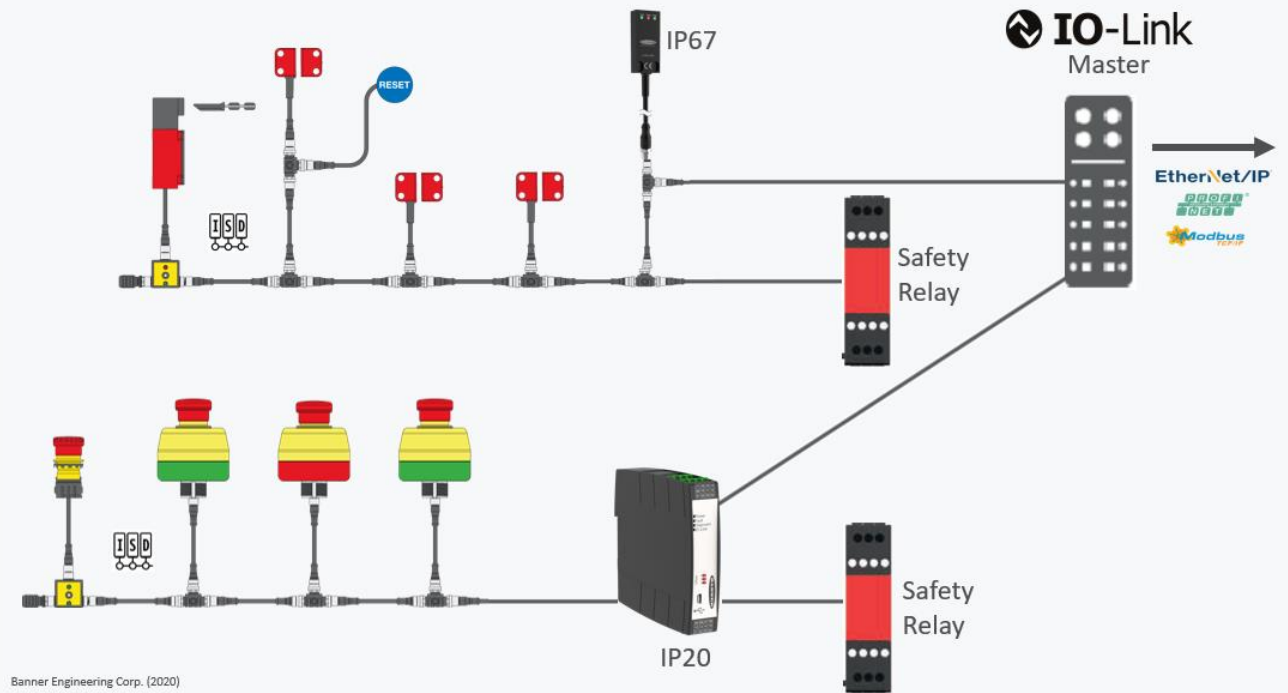
In-Series Diagnostics to IO-Link Options



In-Series Diagnostics Solutions



Safety Controller Direct To PLC



Banner Engineering Corp. (2020)

Safety Relay /PLC + IO-Link Master to PLC



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www.HHBarnum.com

Thank you for attending!

